

Work Order ID 102794

June-12-13 9:14:14 AM

102794

Page 1

Item ID: D3203-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Handle

Stop

NS2

Start Date: 6/11/13

Start Qty: 20.00

20

Cust Item ID:

Required Date: 6/11/13

Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 13-06-12

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3203	Rev C

100

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 20170 Possible Supplier: Mill Supply P/N GH180-C
order (4) per KitIdentify for D3203-1 Conformity certificate is required

CL 13/06/14 (20)

110

110

Receive & Inspect for Damage & Mat'l Certs

0.00

Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

14/06/17 (20)

120

120

QC6- Inspect dimensions to drawing

0.00

QC

Memo

0.00

Quality Control

DAS
B618

20

DQA: _____ Date: _____

Date:



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS					
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>				
Part No. _____			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>				
NCR No. _____			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>				
			Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>					
Root Cause		Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector	
Design <input type="checkbox"/>											
Doc/Data <input type="checkbox"/>											
Equip/Tooling <input type="checkbox"/>											
Handling/Pre <input type="checkbox"/>											
Material <input type="checkbox"/>											
Operator <input type="checkbox"/>											
Offset/Setup <input type="checkbox"/>											
Process <input type="checkbox"/>											
Supplier <input type="checkbox"/>											
Training <input type="checkbox"/>											
Transport <input type="checkbox"/>											
Unapproved <input type="checkbox"/>											
FAULT CATEGORY											
Landing Gear			General								
Bending <input type="checkbox"/>		Bend <input type="checkbox"/>		Folio/Program <input type="checkbox"/>			Outside Dimensions <input type="checkbox"/>		Pressure/Forced <input type="checkbox"/>		
Centre Not Concentric <input type="checkbox"/>		BOM/Route <input type="checkbox"/>		Grain <input type="checkbox"/>			Over/Under tolerance <input type="checkbox"/>		Set-up <input type="checkbox"/>		
Cracks <input type="checkbox"/>		Broken/Damage/Defect <input type="checkbox"/>		Hardware <input type="checkbox"/>			Part Incorrect <input type="checkbox"/>		Temperature/Cure <input type="checkbox"/>		
Crimp/Kink/Ripple/Wave <input type="checkbox"/>		Burrs <input type="checkbox"/>		Inspection Incomplete/Unqualified <input type="checkbox"/>			Part Lost/Missing <input type="checkbox"/>		Weld <input type="checkbox"/>		
Cuffs <input type="checkbox"/>		Contamination <input type="checkbox"/>		Instructions Incomplete/Unclear <input type="checkbox"/>			Part Moved <input type="checkbox"/>		Wrong Stock Pulled <input type="checkbox"/>		
Crushing <input type="checkbox"/>		Countersink <input type="checkbox"/>		Misaligned/off center <input type="checkbox"/>			Positioned Wrong <input type="checkbox"/>				
Heat Treat <input type="checkbox"/>		Cut Too Short <input type="checkbox"/>		Mislabeled <input type="checkbox"/>			Power Loss/Surge <input type="checkbox"/>				
Inspection Strip in Tube <input type="checkbox"/>		Drawing <input type="checkbox"/>		Misread <input type="checkbox"/>							
Marks/Chatter <input type="checkbox"/>		Drill Holes <input type="checkbox"/>		Off-set <input type="checkbox"/>							
Turning Sequence <input type="checkbox"/>		Finish <input type="checkbox"/>		Out of Calibration <input type="checkbox"/>							
Wave/Twist in Tube <input type="checkbox"/>		Fit/Function <input type="checkbox"/>		Out of Sequence <input type="checkbox"/>							

Work Order ID 102794

102794

Page 2

June-12-13 9:14:14 AM

Item ID: D3203-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Handle

Start Date: 6/11/13 Start Qty: 20.00

20

Cust Item ID:

Required Date: 6/11/13 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

130

Identify as per dwg & Stock Location: ST239 0.00

130

Packaging

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Quality Control

Memo

0.00

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only

Work Order: _____	DISPOSITION			AGAINST DEPARTMENT/PROCESS					
Part No. _____	Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>				
NCR No. _____	Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>				
	Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>				
	Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>					

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear	General				
Bending	Bend	<input type="checkbox"/>	Folio/Program	<input type="checkbox"/>	Outside Dimensions
Centre Not Concentric	BOM/Route	<input type="checkbox"/>	Grain	<input type="checkbox"/>	Over/Under tolerance
Cracks	Broken/Damage/Defect	<input type="checkbox"/>	Hardware	<input type="checkbox"/>	Part Incorrect
Crimp/Kink/Ripple/Wave	Burrs	<input type="checkbox"/>	Inspection Incomplete/Unqualified	<input type="checkbox"/>	Part Lost/Missing
Cuffs	Contamination	<input type="checkbox"/>	Instructions Incomplete/Unclear	<input type="checkbox"/>	Part Moved
Crushing	Countersink	<input type="checkbox"/>	Misaligned/off center	<input type="checkbox"/>	Positioned Wrong
Heat Treat	Cut Too Short	<input type="checkbox"/>	Mislabeled	<input type="checkbox"/>	Power Loss/Surge
Inspection Strip in Tube	Drawing	<input type="checkbox"/>	Misread	<input type="checkbox"/>	Pressure/Forced
Marks/Chatter	Drill Holes	<input type="checkbox"/>	Off-set	<input type="checkbox"/>	Set-up
Turning Sequence	Finish	<input type="checkbox"/>	Out of Calibration	<input type="checkbox"/>	Temperature/Cure
Wave/Twist in Tube	Fit/Function	<input type="checkbox"/>	Out of Sequence	<input type="checkbox"/>	Weld
				<input type="checkbox"/>	Wrong Stock Pulled
				<input type="checkbox"/>	Other

Picklist Print

June-12-13 9:14:14 AM

Page 1

Work Order ID: 102794

Parent Item: D3203-1

Parent Item Name: Handle

Start Date: 6/11/13

Required Date: 6/11/13

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 05-11-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
GH180C Handle		Purchased	No			100	Each	0.0000	1	20		1/3/17 (2e)	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only

Work Order: _____			DISPOSITION		AGAINST DEPARTMENT/PROCESS					
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>			
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>			
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>			
			Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>				

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

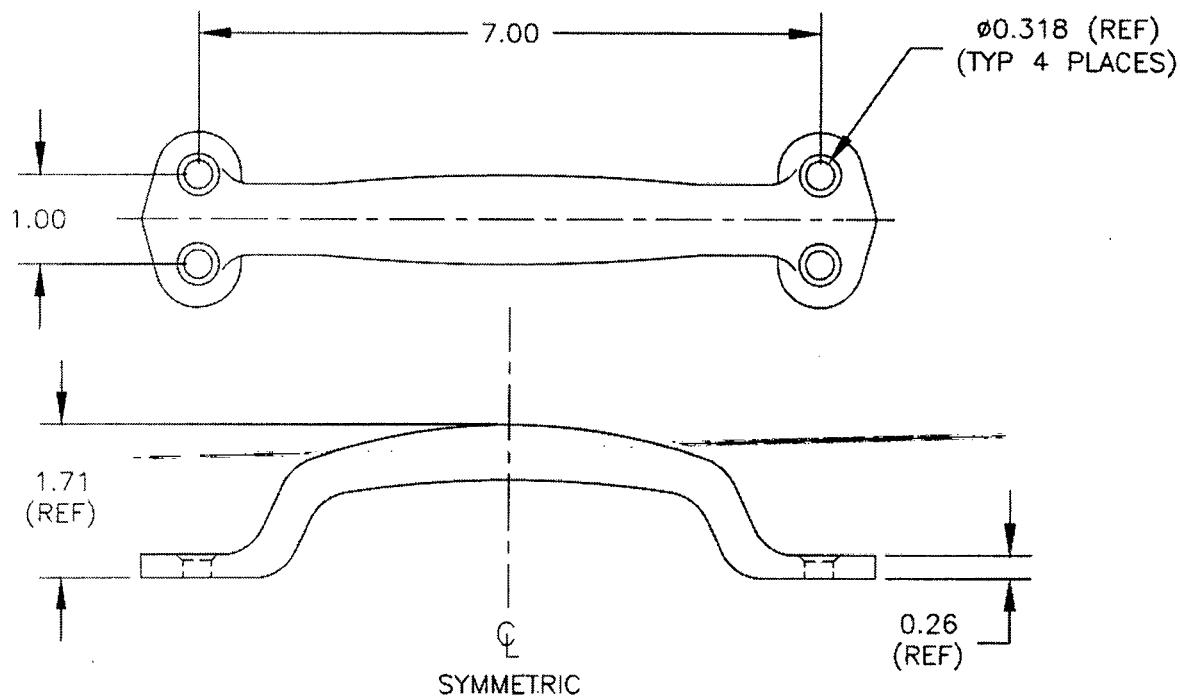
Landing Gear	General								
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Folio/Program	<input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Pressure/Forced					
<input type="checkbox"/> Centre Not Concentric	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Grain	<input type="checkbox"/> Over/Under tolerance	<input type="checkbox"/> Set-up					
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damage/Defect	<input type="checkbox"/> Hardware	<input type="checkbox"/> Part Incorrect	<input type="checkbox"/> Temperature/Cure					
<input type="checkbox"/> Crimp/Kink/Ripple/Wave	<input type="checkbox"/> Burrs	<input type="checkbox"/> Inspection Incomplete/Unqualified	<input type="checkbox"/> Part Lost/Missing	<input type="checkbox"/> Weld					
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Instructions Incomplete/Unclear	<input type="checkbox"/> Part Moved	<input type="checkbox"/> Wrong Stock Pulled					
<input type="checkbox"/> Crushing	<input type="checkbox"/> Countersink	<input type="checkbox"/> Misaligned/off center	<input type="checkbox"/> Positioned Wrong	<input type="checkbox"/> Other					
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Mislabeled	<input type="checkbox"/> Power Loss/Surge						
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Drawing	<input type="checkbox"/> Misread							
<input type="checkbox"/> Marks/Chatter	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Off-set							
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Calibration							
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Fit/Function	<input type="checkbox"/> Out of Sequence							



DESIGN <i>AP</i>	DRAWN BY <i>tg</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>AP</i>	APPROVED <i>tg</i>	DRAWING NO. D3203	REV. C	SHEET 1 OF 1
DATE 04.11.26	TITLE HANDLE		SCALE 1:2	

RELEASED
05.01.18 *[Signature]*

A	03.08.27	NEW ISSUE
B	03.10.16	REDESIGN HANDLE
C	04.11.26	NO MACHINING



D3203-1 HANDLE

1) PURCHASE FROM MILL SUPPLY, P/N GH-180-C OR 27-526
2) FINISH: NONE
3) ALL DIMENSIONS ARE IN INCHES
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Sh. #
E. No.
ENCL.
UNCONT'D
SUBJECT
Writ
V.
40-102294 MUS
13-06-12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO20170

Purchase Order Date 6/14/2013
PO Print Date 6/14/2013

Page Number 1 of 1

Order From : VU-ROY001
VISA
PAYMENT CENTRE, PO BOX 4016, STAT. A
TORONTO,

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Customer POID	
Ship To Contact	Customer Tax #	10127-2607
Ship To Phone	Terms	COD
Ship Via:	Currency	USD
FedEx PI collect	FOB	Destination-Collect
Ship Acct:		

FAXED
6/13/2013

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	List Price	Disc %	Discounted Unit Price	Extended Price
Line Comments									
Delivery Comments									
1	GH180C	Handle	6/20/2013	Yes	20.00 Each				\$157.40
AS PER DWG D3203 REV. C B102794									

Line Total: \$157.40

PO Total: \$157.40

PO Instructions: MILL SUPPLY
VISA: 4514 0310 0909 0347 EXP:11/13 CID:130

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required YES NO

Change Nbr: 1 Change Date: 6/14/2013



MILL SUPPLY, INC.

19801 Miles Rd, Cleveland, OH 44128-4117
Remit To: Po Box 28750, Cleveland, OH 44128-0750

Local (216) 518-5072
Toll-Free (800) 888-5072
Fax (216) 518-2700
Fax-Free (888) 781-2700

261160 INVOICE

CREDIT CARD

06/14/2013

Ship Date

DART AEROSPACE
11/13 089917 D

Customer # Phone
DARTK6A1K S-48 613-632-9577

Ship # Phone

B
E
L
T
I
N
G

DART AEROSPACE LTD

1270 ABERDEEN STREET
HAWKESBURY ON K6A1K7

Order Date	Ordered By	P.O. Number	Salesman	Terms	Other Info
06/14/2013	CHANTAL LAVOIE		JOHN	NET	
Qty	U/M	Part Number	Description	Unit Cost	Line Total
20 EA	27-526	(GH180C) GRAB HANDLE	35-4-2	7.87	157.40
ORDER COMPLETE					
***** * Call today for your FREE copy of * * our StepVan/Box Truck Catalog! * *****					
*** NEW FOR 2013 BOX TRUCK PARTS ***					

Shipping Via		Pkgs		THANK YOU FOR YOUR ORDER Inspect all packages for damage or missing parts now! We must be contacted within 3 days if there is a problem with your order. SEE BACK FOR DETAILS
FED PRIORITY 1		1		
Weight	Charges	Weight	Charges	KNE

We hereby certify that these goods were produced, or services performed in compliance with all applicable requirements of Section 6, 7 and 12 of the Fair Labor Standards Act, as amended, and of regulations and orders of the United States Department of Labor issued under such Act.

TE=1

PLEASE NOTE
PLEASE PAY BY THIS INVOICE
ACCORDING TO THE TERMS
ABOVE. Past due invoices
subject to 1-1/2% per month
service charge.
\$20.00 FEE
FOR RETURNED CHECKS.
RETURN POLICY ON BACK

Merchandise	157.40
Tax	0.00
Sub-Total	157.40
Shipping & Handling	0.00
TOTAL	157.40

MillSupply.com

Rec'd By _____

DO NOT COPY OR AN OLD INVOICE. DO NOT RESHIP OR REDELIVER IT !!!